Work Order ID 68924

Monday, April 25, 2011 1:50:54 PM

Item ID: D3566-1 **Accept** **Setup Start** **Stop**

Revision ID:

Item Name: Gasket

Start Date: 4/25/2011 **Start Qty:** 30.00 **Cust Item ID:**

Required Date: 4/29/2011 **Req'd Qty:** 30.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** P **Date:** 11-04-25 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D3566	Rev C								
100	FLOW WATER JET	0.00							
Waterjet	**Memo**	0.00				B11-4-26			
FLOW CNC Waterjet	1-Cut as per Dwg D3566 ☐Dwg Rev: C ☐Prog Rev: C ☐2-Deburr if necessary								39
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	**Memo**	0.00				B11-4-26			
Quality Control									
120	QC8- Inspect parts - second check	0.00				counts			
QC	**Memo**	0.00				F39			
Quality Control									

δ 11/04/26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location 4PB	0.00							
Packaging	Memo	0.00				11/4/26		392	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00					11/4/26		
QC	Memo	0.00							
Quality Control									

mr
11-04-26

Dart Aerospace Ltd

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Picklist Print

Monday, April 25, 2011 1:51:00 PM

Work Order ID: 68924

Parent Item: D3566-1

Parent Item Name: Gasket

Start Date: 4/25/2011 **Required Date:** 4/29/2011

Start Qty: 30.00 **Required Qty:** 30.00

Comments:
IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 NEOPRENE SHEET 0.063		Purchased	No			100	sf	334.5000	0.911	30.36667	36 IBII. 4-26		

Location	Loc Qty	Loc Code
MAT052	334.5	
117295	334.5	

117295

39

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	68924
Description: Gasket	**Part Number:**	**D3566-1**
Inspection Dwg: D3566 **Rev:** C		**Page 1 of 1**

FIRST ARTICLE INSPECTION CHECKLIST

[X] **First Article** [ ] **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.10	+/-0.030	3.109	✓		V 1B02	
18.00	+/-0.030	18.00	✓		T 1B01	
12.10	+/-0.030	12.10	✓		T	
2.43	+/-0.030	2.436	✓		V	
6.00	+/-0.030	6.00	✓		T	
1.40	+/-0.030	1.405	✓		V	
0.30	+/-0.030	.300	✓		V	
0.30	+/-0.030	.299	✓		V	
0.063	+/-0.010	.057	✓		V	
Ø0.188	+0.005/-0.001	.190	✓		V	

Measured by:	IB	Audited by:		Prototype Approval:	N/A
Date:	11-4-26	Date:	11/4/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD	

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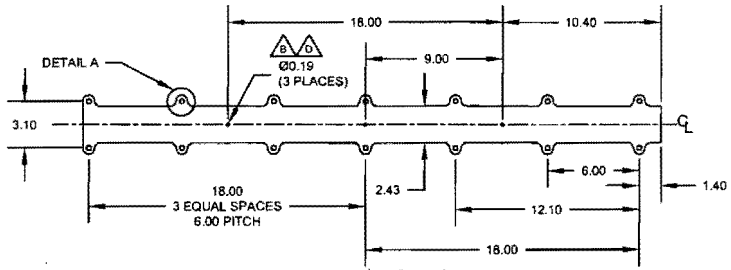
H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

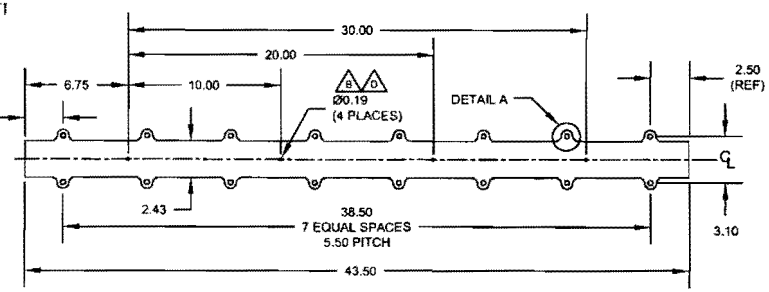
SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 68929

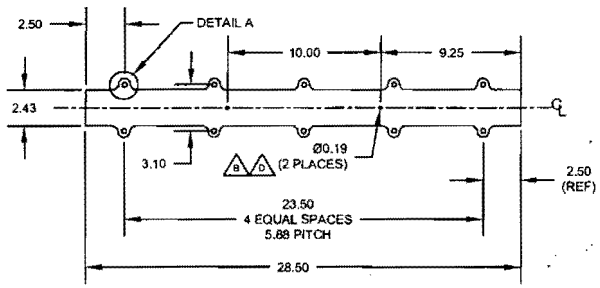
PH 11-04-25



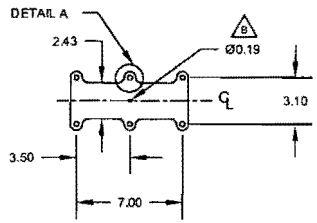
D3566-1 GASKET



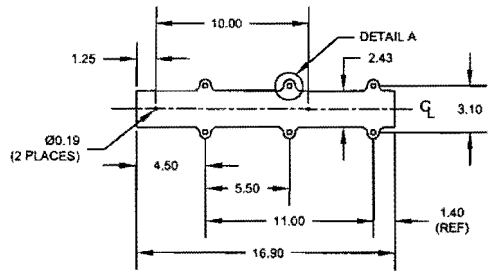
D3566-5 GASKET



D3566-7 GASKET

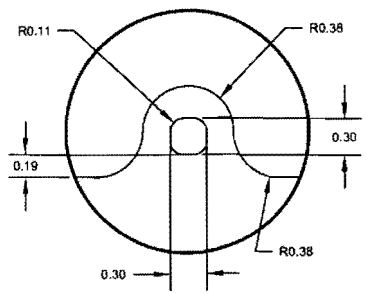


D3566-13 GASKET



D3566-15 GASKET

RELEASED
07.08.04



DETAIL A
SCALE 1:1

NOTES:
1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF DART SPEC M-NEO60-S.063)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: SEE TABLE IN ZONE A3
8) PARTS ARE SYMMETRIC ABOUT ℄

WEIGHTS:

D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

REV.	DESCRIPTION	BY	DATE
C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18

DESIGN	PH	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB	DRAWING NO. D3566	REV. C SHEET 1 OF 1
CHECKED	PH		
MFG. APPR.		TITLE GASKET	SCALE 1:8
APPROVED			
DE APPR.			
DATE	07.08.21		

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Dart Aerospace Ltd

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